



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G00531-3G
Job Sheet 198908



Part No: RBW6005G00531-3G

Job Qty: 6 pcs

Part Name: Jack Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 10/4/19

Description:

Type: Stock

Note: DWG RBW6005G00531-3G Rev 2 IPP Rev. A 19.05.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	6 pcs	10/4/19		0.00	0.00	Purchasing - 1	DP OCT 8 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	6 pcs	10/4/19		0.00	0.00	Packaging 2 - 1 - B4B	DP OCT 8 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S220464



Part: RBW6005G00531-3G

Job No: 198908

Serial No/Batch: S220464

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/07/19

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8/7/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

				0.00 0.00	Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	6 pcs	10/4/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	6 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	10/4/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	

DAS
81
9-89

OCT 08 2019

GA 085

Dart

DAS
21
9-89

OCT 09 2019

Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O ~~100-000000~~ -Manufacture RBW6005G00531-3G as
 Descriptions: per DWG. -Certificate of Conformity is required
 110 - Certificate of Conformity is required
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

H6044221

x 6 Plus

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8/7/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6005G00531-3GP	Jack Screw	6 Ea (1 ea)	100-Purchasing	S220463

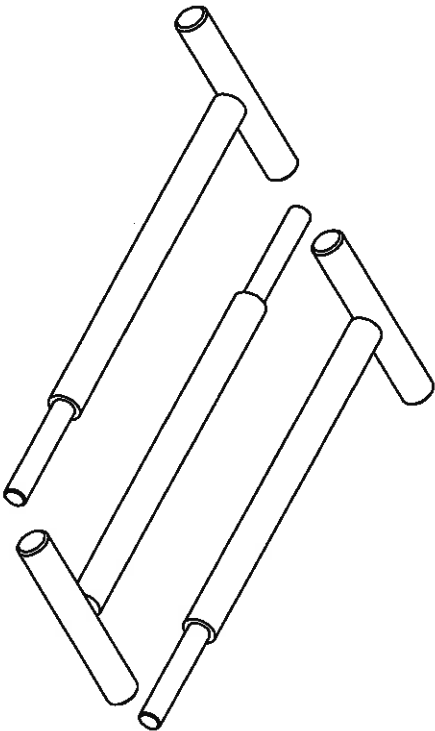
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G00531-3GP	6	0	0

Part Specifications	
Specifications could not be found.	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-3 & -5 CHD DIM WAS Ø.345 IS Ø.375, ADDED P/N MCMASTER-CARR #893K33 IN BOM.	3/24/2011	RJC
2	1 & 0013	ADDED NOTE SHIT 1, -3 & -5 DELETED P/N MCMASTER-CARR #893K33 FROM BOM. -1 CHD FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. -3 CHD DIM WAS Ø.375 IS Ø.38. WAS 2.375 IS 2.38. -5 CHD DIM WAS Ø.375 IS Ø.38. WAS 5.537 IS 5.94.	2/2/2016	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
X			-1	3	JACKSCREW WELDMENT	4140/4142 Q & T	
1			-3		HANDLE	4140/4142 Q & T	
1			-5		SCREW	4140/4142 Q & T	
-1	ASSY						

NOTE:
1. REFERENCE AGUSTA T/N 3G6005G00531.
2. PART OF KIT RBW6005G00431-3G.

DART
AEROSPACE

JACKSCREW

DWG NO. RBW6005G00531-3G

REV 2

MATL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH	XXX ± .005 FRACTIONS ± 1/8
FINISH	XX ± .01 ANGLES ± .5°
FINISH	X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY
CHECKED: DUERFELDT	3. AFTER PLATING AND TOL PER
QA APPR: ANDERSON	ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL
SCALE 1:1	AW139

DATE 12/14/2010 SHEET 1 OF 4



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

POHB044221



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB044221
PO Date: 8/7/19
Due Date: 10/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198905	RBW6005G01831-3Gp			Dial Indicator Tail Rotor Support REV 3	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$1,141.25/pcs	\$3,423.75
2	198908	RBW6005G00531-3GP			Jack Screw REV 2	Firmed	-	10/4/19	6 Ea	0 Ea	6 Ea	\$133.00/Ea	\$798.00
3	198909	RBW6005G00631-3GP			Jack Screw REV 2	Firmed	-	10/4/19	6 Ea	0 Ea	6 Ea	\$133.00/Ea	\$798.00
4	198911	RBW6205G00432-3Gp			Main Rotor Pitch Control Link Adjustment Tool REV 5	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$2,030.50/pcs	\$6,091.50
5	198912	RBW6305G00232-3GP			Gimbal Torque Tube Bushing Installer REV 2	Firmed	-	10/4/19	2 Ea	0 Ea	2 Ea	\$708.75/Ea	\$1,417.50
Grand Total:													\$12,528.75

8/7/2019

PURCHASE ORDER



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PURCHASE ORDER
POHB044221



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044221

Dated: 10/2/2019

Our Order / Job No: AWT-HB044221 A2

Order Qty: 6

Part Name: JACK SCREW

Part Number RBW6005G00531-3G

Lot Size: N/A Ship Date: 10/2/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6005G00531-3G

Rev: 2

Material Size and Type: -3, -5/ 4140 Q&T

Material Specifications: ASTM A108

Heat Treatment: (28-32 RC)

Plating/Finish: ZINC PLATE: ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

10/2/19

Signed:

Herbert R. Light

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9:59

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com